

Safety

This is to certify that

Bevapur Cement Works

Silver Award

in Conent Sector

for extitanding achieves

Safety Management.

Award 2014

The Mast Admired... Top Hongur

Orient Cement Limited

hai been declared Waner of



\*\*\*\*\*\*\*\*\*\*\*\*

NABL

National Accreditation Board for Testing and Calibration Laboratories

CERTIFICATE OF ACCREDITATION

ORIENT CENENT LIMITED, QUALITY CONTROL LABORATORY-DEVAPUR CEMENT

has been assessed and accredited in accordance with the standard

ISO/IEC 17025:2005

for its facilities at

Devapur Cement Works (Post), Dist. Adilabad, Andhra Pradesh

in the discipline of

CHEMICAL TESTING



#### **Marketing Offices**

- Adilabad (08732)-226639 Ahmednagar (0241)-24221955 Ahmedpur (02381)-264170 Akola (0724)-2457800/2457900 Amravati (0721)-2553018/2551250 Aurangabad (0240)-2481718
- Balaghat 08989795486 Beed 09850084061 Betul 9691751482 Bhainsa 9848531190 Bhandara 09689910279 Bhopal 9826014280 Buldhana 8378953464 Burhanpur 09827608465
- Chandrapur (07172)-254991 Chennai (044)-28157124/28157125
- Dhule (0256) 2280128/ 228 Durg 09755503010
- Gadchiroli 09689910277 Godavarikhani (08728)-272244 Gondia (07182)-233780
- H Hinganghat 9689945526 Hingoli (02456)-223321 Hyderabad (040)-23688600
- J Jagtial (08724)-224111 Jalgaon (0257)- 232541/42/43 Jalna (02482)-232192 Jangaon (08716)-202089
- Kalyan 09850347900 Kamareddy (08468)-221188 Karimnagar (0878)-2263595/96 Khammam 9848531555 Khandwa (0733)-2249797
- Latur (02382)-225160/63
- M Malegaon (02554)-251109 Malkapur (07267)-223311 Mancherial (08736)-252206 Mumbai (022)-22844748/ 22841936
- Nagpur (0712)- 2420052/ 2467627 Nanded (02462)-235944/239427 Nandurbar 81410 67591 Nasik (0253)-2590330/2595715 Nizamabad (08462)-234214/243443
- Osmanabad 08975768091 Ozar 8378953485
- Parbhani (02452)-223992 Parli (Ambejogai) (02446)-244420 Pune (020) 24261518 Pusad 8888899847
- R Rajahmundry 9848531067
- Sangamner 8378953491 Sangareddy (08455)-651214 Shadnagar (08548)-251055 Shrirampur 8378953492 Siddipet (08457)-230367 Sillod (02430)-224473 Sirpurkagaznagar 9848531846 Solapur (0217)-2326041/2726897 Surat (0261)-2452715/ 2452103
- V Vijayawada (0866)-2533461
- Wani 09689945524 Warangal (0870)-2550100/2568066 Wardha (07152)- 249200 Washim 08975768873
- Y Yavatmal 9689910402







# **For Strong Foundation**



# Mazbooti mein A1 Bharose mein A1







**Orient Cement Limited** 

Marketing Head Office 5-9-22/57/D, IInd & IIIrd Floor, GP Birla Centre Adarsh Nagar, Hyderabad-500 063

Phone : 040 236 88 600 Fax : 040 236 88 654

Email : edphyd@orientcement.com

Website: www.orientcement.com

## A Commitment to Quality

Orient Cement Limited is a company of the CK Birla Group, one of the foremost business houses in India, with a presence across diverse businesses in five continents. Orient Cement Limited has its production units at Devapur in Adilabad district of Andhra Pradesh and at Jalgaon in Maharastra.

In its endeavour to deliver consistent and superior quality products, Orient Cement Limited employs a fine mix of sophisticated technology, test and monitoring facilities with advanced operating systems and state-of-the-art control systems. The practice of international standards has won Orient Cement Limited coveted certifications such as ISO 9001-2008, ISO 14001 from DNV, Norway and TPM from JIPM, Japan. The Laboratory of Devapur is also accredited by NABL.

**BIRLA·A1** Premium Cement was launched as a corollary to the magnificent success of **BIRLA·A1** 53 **Grade Cement**. **BIRLA·A1** Premium Cement has been well received in the market and is already well within the realms of the best known brands in the country. **BIRLA·A1** Premium Cement is being sold in major parts of the Southern and Western regions of the country through a well established network of over 80 offices and an excellent strength of evenly distributed Stockists numbering over 2,000. The company's distribution is effectively linked through Rail and Road to reach every nook and corner of the market.

### **BIRLA A1 PREMIUM CEMENT**

Suitable for all types of constructions like:

- Hydro Power Stations Dams Marine Structures & Jetties Heavy Machinery Foundations
- Underground Structures
  Pipeline Works
  Multi Storied Buildings
  Concrete Roads and Bridges
  All Types of RCC Works

#### SUPERIOR STRENGTH

**BIRLA • A1** Premium Cement is extremely strong with better attributes than those prescribed by BIS 53 grade cement and is being used wherever ordinary Portland cement is used. As a result of continuous conversion of liberated lime Ca(OH)<sub>2</sub> into the strong C-S-H gel, its strength increases with the passage of time.



#### **OPTIMUM FINENESS**

Due to the usage of uniform sized processed fly ash and high tech state-of-the-art production facilities in the unit, **BIRLA-A1** Premium Cement demonstrates optimum fineness due to usage of uniform sized fly-ash and high-tech state-of-the-art production facilities. Structures constructed with **BIRLA-A1** Premium Cement will be having excellent durability characteristics.

#### LOWER HEAT OF HYDRATION

BIRLA•A1 Premium Cement contains less C<sub>2</sub>A leading to low evolution of heat during hydration. This prevents development of cracks during hydration process. BIRLA•A1 Premium Cement is therefore highly recommended for mass concreting structures such as dams, hydro-power stations, heavy machinery foundations etc., apart from roofing, foundations and other regular constructions.

#### CORROSION RESISTANT

Concrete made with **BIRLA** • **A1** Premium Cement is impermeable to chemicals and water. As water, chlorides and other chemicals are effectively barred from having contact with the reinforcement, concrete made with **BIRLA** • **A1** Premium Cement becomes corrosion resistant.

#### **BETTER WORKABILITY**

Superior quality and control processed spherical shaped fly ash & uniform particle size distribution gives increased workability even at lower Water-Cement ratio. This results in more strength of concrete and reduces bleeding during concreting.

#### LOWER PERMEABILITY

Due to reduced Water-Cement ratio, the concrete becomes impermeable and has a better workability. This makes the concrete more resistant to chemical attacks.

### SULPHATE RESISTANT

The Ca(OH)<sub>2</sub> produced during hydration is highly susceptible to chemical attacks. Perfectly processed fly ash with reactive silica, reacts with Ca(OH)<sub>2</sub> and converts into C-S-H gel. Thus concrete made with **BIRLA-A1** Premium Cement has better sulphate resistant quality.

## **BIRLA • A1 PREMIUM CEMENT AT A GLANCE**

PHYSICAL PARAMETERS		Specification IS:1489(Part-1)-1991	Birla A1 Premium Cement
1	Setting time		Range
	Initial	30 minutes Min.	130-155
	Final	600 minutes Max.	190-205
2	Fineness (Blaine Method)	300 m²/ kg Min.	330-350
3	Soundness	_	
	Le-Chatelier expansion	10 mm Max.	0.5 (Avg.)
	Autoclave expansion	0.8% Max.	0.02 (Avg.)
4	Compressive Strength at		
	3 days	16 Mpa Min.	29 ± 2 (Avg.)
	7 days	22 Mpa Min.	40 ± 2 (Avg.)
	28 days	33 Mpa Min.	55 ± 2 (Avg.)
5	Drying Shrinkage	0.15% Max	0.01% (Avg.)
CHE	MICAL PARAMETERS		
1	Loss on ignition (LOI)	5.0% by mass Max.	1.62 (Avg.)
2	Insoluble Residue (IR)	X+4(100-X)% by mass Max. 100 Where, X=Declared % of	26.60 (Avg.)
		pozzolana	
3	Magnesia (MgO)	6.0 % by mass Max.	1.23 (Avg.)
4	Sulphuric anhydride (SO <sub>3</sub> )	3.0 % by mass Max.	1.86 (Avg.)
5	Chloride (CI)	0.05% by mass Max.	0.015% (Avg.)







